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**MANDATORY!**

**SERVICE BULLETIN: MSB082302, Roll Hub Retention/Seat Frame Change Out**

FROM: MAXFLIGHT CORPORATION  
FAX: 732-281-2009  
VOICE: 732-281-2007 x 222

**MESSAGE:**

This service bulletin is applicable to VR2002 units manufactured through September 1999. These units require an upgrade to the seat frame, which includes an upgrade to the Roll Hub area, an installation of a retention system which prevents a failure of the Roll Transmission output shaft.

We have previously submitted the Service Bulletin# SB011099 dated September 1999. Any units not modified/upgraded accordingly are considered not flight safe until upgrades are completed.

MaxFlight's recommendation is to upgrade your units immediately. We cannot and will not be held liable for any type material failures henceforth.

**INSTRUCTIONS:**

Visually inspect the seat frame/seatback combination to verify if it is of one piece construction. Material should be aluminum on both seat back and seat frame. The seat back should be welded to the seat frame and held to the roll hub by bolts mounting from the cockpit area into the roll hub adapter.

If the roll hub mounting plate, the plate between the roll slip ring, and center cross block consist of only one plate, then the service bulletin applies.

If there are three (3) plates between the roll slip rings and center cross block, then the service bulletin has been complied with and no further action is required (see enclosed pictures).

Non-compliance of Service Bulletins adversely affects warranty and liability issues.

Please confirm receipt of this SERVICE BULLETIN by faxing this cover page with your signature on bottom line to MaxFlight Corporation at +1(732) 281-2009 within two days.

**Signature**

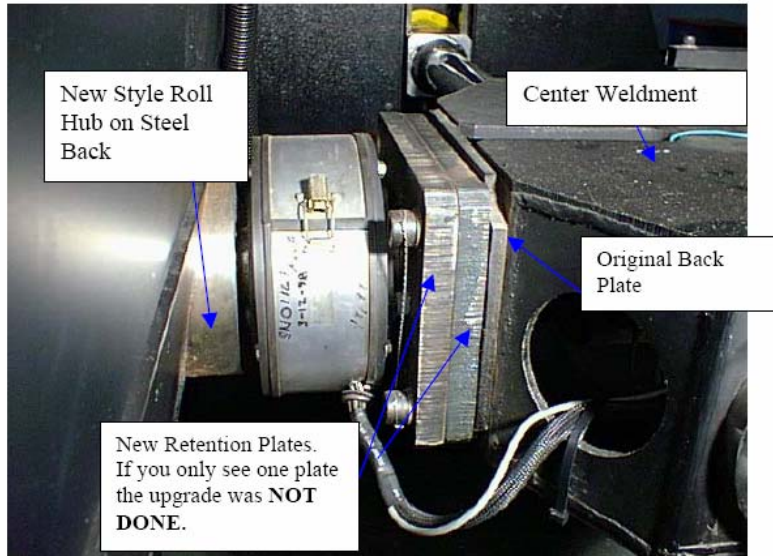
**Company**

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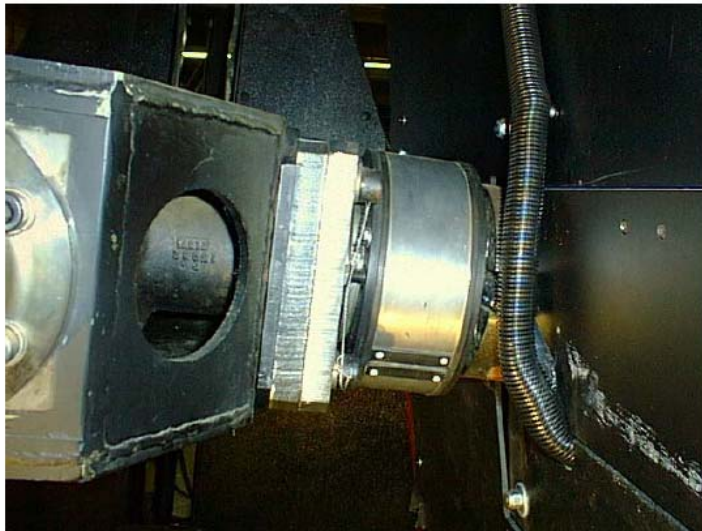
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## ROLL HUB RETENTION KIT

These are pictures of the basic components of the **ROLL HUB RETENTION KIT**. Pictures 1 & 2 show how the completely assembled kit is mounted on the machine.



Pict 1



Pict 2