

Hot Swapping Computers between Like Machines for testing

Whenever you use a computer that has already been installed in a tested and saved system, and install this item in another like system, there are a few steps that you must go through to insure that there is no conflict between old saved **Inverter.Mel** and the new system inverters **.MEL** that the computer is now installed on.

As soon as you power up the computer in the new install, you must remove the saved inverter settings, **Standard.mel or Std(machine#).mel** from the **INVSUPE** file on “C” drive. Perform the following;

1. Double-click on **My Computer**
2. Right click on **C: drive**, select and click on **Explore**
3. Find and click on **INVSUPE** file folder
4. To the right is a listing of all the files that are in the folder. Find the file/s with the extension of **.MEL**
5. Click on any/all **.MEL** file and hit the **DELETE** key, this removes old parameter settings in the computer memory.
6. Now perform the **New machine power up procedures** on the machine, including Auto-Tuning of inverters/motors.