

# **MaxFlight**

C O R P O R A T I O N

31 January 2003

Subject: Non Destructive Test Requirements on Pitch Shaft Flanges.

To Whom It May Concern;

MaxFlight Corporation requires NDT (Non Destructive Testing) on VR2000, 2002, FS2000 and MT3000 machines that have the old style flat flange. These flanges, were welded to the respective pitch shafts externally, between flat round flange and shaft surface.

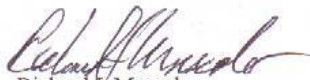
The new style pitch shafts utilize the heat shrunk\press fit (over the shaft) collar style flange, do not require NDT inspection.

Testing is to be accomplished annually or in accordance with state\local directives and regulations governing amusement ride devices. Governing body is where the machine is physically located.

Example: New Jersey requires NDT be performed every six months. Other states have requirements only annually. Some States have no requirements.

Non Destructive Testing, when required, is to be performed as documented within each machines respective Technical Manual.

Further information if required, can be obtained by calling Technical Support, MaxFlight Corp. at 1-732-281-2007 Ext 235. Or signing on our website [www.maxflight.com](http://www.maxflight.com) and go to "Support".

  
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